

# SPEED CONTROLLERS

## Application

- Valve used for controlling the operation speed of a driving device.
- Used for movement of machines such as cylinder, pneumatic finger, etc.

## Feature

- Precisely permit the optimal rate of airflow for the smooth cylinder movement of driving devices.
- The Compact and light body permits use in confined space.
- Uni-directional airflow is available for either exhaust or inlet flow control methods.
- The compact design provides a comparable range of speed as the conventional speed controllers do.

## Specification

|                          |                                |                                   |
|--------------------------|--------------------------------|-----------------------------------|
| Fluid                    | Air(No other gases or liquids) |                                   |
| Working Pressure Range   | 0~150PSI                       | 0~9Kgf/cm <sup>2</sup> (0~900kPa) |
| Negative Pressure        | 7.5PSI                         | 0.5Kgf/cm <sup>2</sup> (50kPa)    |
| Temperature Range        | 32~140° F                      | 0~60°C                            |
| Applicable Tube Material | Polyurethane and Nylon         |                                   |



## Product Code System

**NSE O8-O2 O U**

① ② ③ ④ ⑤

① Type

② Tube Dia( ØD)

| Code | Metric Size |    |    |    |     |     | Inch Size |       |       |      |       |      |      |
|------|-------------|----|----|----|-----|-----|-----------|-------|-------|------|-------|------|------|
|      | 03          | 04 | 06 | 10 | 12  | 16  | 1/8       | 5/32  | 3/16  | 1/4  | 5/16  | 3/8  | 1/2  |
| Dia  | Ø3          | Ø4 | Ø6 | Ø8 | Ø10 | Ø12 | Ø1/8      | Ø5/32 | Ø3/16 | Ø1/4 | Ø5/16 | Ø3/8 | Ø1/2 |

③ Thread Size(T)

\* Metric Thread & R(PT) Thread

| Code | Metric Size |        | Taper Pipe Thread |      |      |      |
|------|-------------|--------|-------------------|------|------|------|
|      | M3          | M5     | 01                | 02   | 03   | 04   |
| Size | M3×0.5      | M5×0.8 | R1/8              | R1/4 | R3/8 | R1/2 |

\* Inch Thread (UNF & NPT)

| Code | Unified Fine Thread |        | American Standard Taper Pipe Thread |        |        |  |
|------|---------------------|--------|-------------------------------------|--------|--------|--|
|      | U10U                | N01U   | N02U                                | N03U   | N04U   |  |
| Size | 10-32UNF            | NPT1/8 | NPT1/4                              | NPT3/8 | NPT1/2 |  |

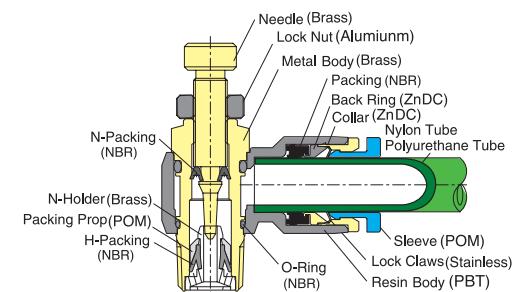
④ Control Method

| Type   | Meter out |         | Meter in |         |
|--------|-----------|---------|----------|---------|
|        | Standard  | Compact | Standard | Compact |
| Sleeve | Blue      | Black   | Red      | Red     |
| Symbol |           |         |          |         |

(S)U : Hexagon flat-to-flat inch specification.(NPT)

## Speed Controllers

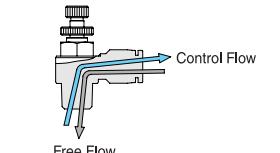
### Structural Diagram



### Fitting with G Thread (O-Ring)

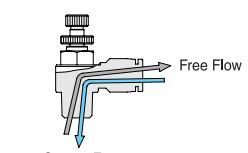


### Case In Use



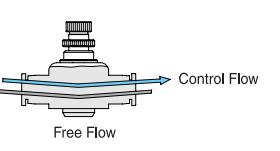
#### Out-Type

- The way to control of airflow from the thread to the sleeve.
- Air passes freely from the sleeve to the thread.



#### In-Type

- The way to control of airflow from the sleeve to the thread.
- Air passes freely from the thread to the sleeve.



#### Flat-Type

- The way to control of Free Flow or Control Flow upon piping in accordance with the signal on the body.
- Air flows from each side of sleeve.



#### CAUTION

- Be sure to read "Common Precautions" and "Using Precautions of Fitting Series"(P6) before using.
- Never remove the needle by force. It causes separation of the needle from the body.
- There can be a slight leakage, therefore do not use in applications requiring zero air flow rate.

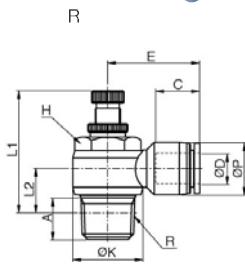


#### WARNING

- Be sure to use after confirming structural diagram and control direction of each controller, otherwise fittings may result in damage.
- Never roll or turn the body by force.
- When controlling the objective machine's speed, slowly open the needle of speed controller from the closed position.

## NSE

Elbow



### MODEL [ØD-T]

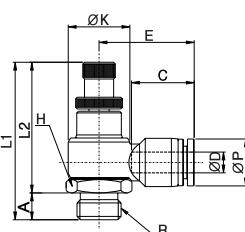
| Tube (Metric) - Thread(R) |    |      |
|---------------------------|----|------|
| MODEL                     | ØD | R    |
| NSE 04-M5                 | 4  | M5   |
| NSE 04-01                 | 4  | R1/8 |
| NSE 04-02                 | 4  | R1/4 |
| NSE 06-M5                 | 6  | M5   |
| NSE 06-01                 | 6  | R1/8 |
| NSE 06-02                 | 6  | R1/4 |
| NSE 06-03                 | 6  | R3/8 |
| NSE 08-01                 | 8  | R1/8 |
| NSE 08-02                 | 8  | R1/4 |
| NSE 08-03                 | 8  | R3/8 |
| NSE 08-04                 | 8  | R1/2 |
| NSE 10-02                 | 10 | R1/4 |
| NSE 10-03                 | 10 | R3/8 |
| NSE 10-04                 | 10 | R1/2 |
| NSE 12-02                 | 10 | R1/4 |
| NSE 12-03                 | 12 | R3/8 |
| NSE 12-04                 | 12 | R1/2 |

| Tube (Inch) - Thread(R) |      |           |
|-------------------------|------|-----------|
| MODEL                   | ØD   | R         |
| NSE 1/4-M5              | 1/4  | M5        |
| NSE 1/4-R01             | 1/4  | R1/8      |
| NSE 1/4-R02             | 1/4  | R1/4      |
| NSE 3/16-N10U           | 3/16 | UNF10 *32 |
| NSE 1/4-R03             | 1/4  | R3/8      |
| NSE 5/16-R01            | 5/16 | R1/8      |
| NSE 5/16-R02            | 5/16 | R1/4      |
| NSE 3/16-N03U           | 3/16 | NPT3/8    |
| NSE 1/4-U10U            | 1/4  | UNF10 *32 |
| NSE 3/8-R02             | 3/8  | R1/4      |
| NSE 3/8-R03             | 3/8  | R3/8      |

| Tube (Inch) - Thread (NPT) |      |           |
|----------------------------|------|-----------|
| MODEL                      | ØD   | R         |
| NSE 5/32-U10U              | 5/32 | UNF10 *32 |
| NSE 5/32-N01U              | 5/32 | NPT1/8    |
| NSE 3/16-N10U              | 3/16 | UNF10 *32 |
| NSE 3/16-N01U              | 3/16 | NPT1/8    |
| NSE 5/16-N02U              | 3/16 | NPT1/4    |
| NSE 3/16-N03U              | 3/16 | NPT3/8    |
| NSE 1/4-U10U               | 1/4  | UNF10 *32 |
| NSE 1/4-N01U               | 1/4  | NPT1/8    |
| NSE 1/4-N02U               | 1/4  | NPT1/4    |
| NSE 1/4-N03U               | 1/4  | NPT3/8    |
| NSE 5/16-N01U              | 5/16 | NPT1/8    |
| NSE 5/16-N02U              | 5/16 | NPT1/4    |
| NSE 5/16-N03U              | 5/16 | NPT3/8    |
| NSE 5/16-N04U              | 5/16 | NPT1/2    |
| NSE 3/8-N02U               | 3/8  | NPT1/4    |
| NSE 3/8-N03U               | 3/8  | NPT3/8    |
| NSE 3/8-N04U               | 3/8  | NPT1/2    |
| NSE 1/2-N03U               | 1/2  | NPT3/8    |
| NSE 1/2-N04U               | 1/2  | NPT1/2    |

## NSE-G

Elbow G-Thread

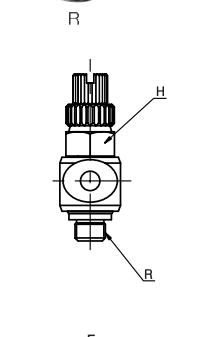


### MODEL [ØD-T]

| Tube (Metric) - Thread(G) |    |      |
|---------------------------|----|------|
| MODEL                     | ØD | R    |
| NSE 04-G01                | 4  | G1/8 |
| NSE 04-G02                | 4  | G1/4 |
| NSE 06-G01                | 6  | G1/8 |
| NSE 06-G02                | 6  | G1/4 |
| NSE 06-G03                | 6  | G3/8 |
| NSE 08-G01                | 8  | G1/8 |
| NSE 08-G02                | 8  | G1/4 |
| NSE 08-G03                | 8  | G3/8 |
| NSE 08-G04                | 8  | G1/2 |
| NSE 10-G02                | 10 | G1/4 |
| NSE 10-G03                | 10 | G3/8 |
| NSE 10-G04                | 10 | G1/2 |
| NSE 12-G03                | 12 | G3/8 |
| NSE 12-G04                | 12 | G1/2 |

## NSE-C

Mini Elbow



### MODEL [ØD-T]

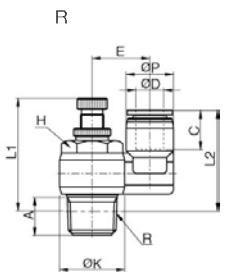
| Tube (Metric) - Thread(R) |    |      |
|---------------------------|----|------|
| MODEL                     | ØD | R    |
| NSE 03-M3C                | 3  | M3   |
| NSE 03-M5C                | 3  | M5   |
| NSE 04-M3C                | 4  | M3   |
| NSE 04-M5C                | 4  | M5   |
| NSE 04-01C                | 4  | R1/8 |
| NSE 06-M3C                | 6  | M3   |
| NSE 06-M5C                | 6  | M5   |
| NSE 06-01C                | 6  | R1/8 |
| NSE 06-02C                | 6  | R1/4 |

| Tube (Inch) - Thread(R) |      |            |
|-------------------------|------|------------|
| MODEL                   | ØD   | R          |
| NSE 1/8-M3C             | 1/8  | M3         |
| NSE 1/8-M5C             | 1/8  | M5         |
| NSE 5/32-M3C            | 5/32 | M3         |
| NSE 5/32-M5C            | 5/32 | M5         |
| NSE 5/32-01C            | 5/32 | R1/8       |
| NSE 1/4-U10UC           | 1/4  | UNF 10 *32 |
| NSE 5/32-U10UC          | 5/32 | UNF 10 *32 |
| NSE 5/32-N01C           | 5/32 | NPT1/8     |
| NSE 1/4-U10UC           | 1/4  | UNF 10 *32 |
| NSE 1/4-N01C            | 1/4  | NPT1/8     |

| Tube (Inch) - Thread (NPT) |      |            |
|----------------------------|------|------------|
| MODEL                      | ØD   | R          |
| NSE 1/8-U10UC              | 1/8  | UNF 10 *32 |
| NSE 5/32-U10UC             | 5/32 | UNF 10 *32 |
| NSE 5/32-N01C              | 5/32 | NPT1/8     |
| NSE 1/4-U10UC              | 1/4  | UNF 10 *32 |
| NSE 1/4-N01C               | 1/4  | NPT1/8     |

## NSS

Straight



### MODEL [ØD-T]

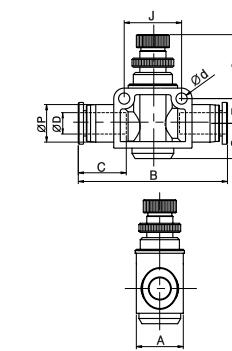
| Tube (Metric) - Thread(R) |    |      |
|---------------------------|----|------|
| MODEL                     | ØD | R    |
| NSS 04-M5                 | 4  | M5   |
| NSS 04-01                 | 4  | R1/8 |
| NSS 04-02                 | 4  | R1/4 |
| NSS 06-M5                 | 6  | M5   |
| NSS 06-01                 | 6  | R1/8 |
| NSS 06-02                 | 6  | R1/4 |
| NSS 06-03                 | 6  | R3/8 |
| NSS 08-01                 | 8  | R1/8 |
| NSS 08-02                 | 8  | R1/4 |
| NSS 08-03                 | 8  | R3/8 |
| NSS 08-04                 | 8  | R1/2 |
| NSS 10-02                 | 10 | R1/4 |
| NSS 10-03                 | 10 | R3/8 |
| NSS 10-04                 | 10 | R1/2 |
| NSS 12-02                 | 10 | R1/4 |
| NSS 12-03                 | 12 | R3/8 |
| NSS 12-04                 | 12 | R1/2 |

| Tube (Metric) - Thread(R) |      |      |
|---------------------------|------|------|
| MODEL                     | ØD   | R    |
| NSS 1/4-M5                | 1/4  | M5   |
| NSS 1/4-R01               | 1/4  | R1/8 |
| NSS 1/4-R02               | 1/4  | R1/4 |
| NSS 5/16-R01              | 5/16 | R1/8 |
| NSS 5/16-R02              | 5/16 | R1/4 |
| NSS 5/16-R03              | 5/16 | R3/8 |
| NSS 3/8-R02               | 3/8  | R1/4 |
| NSS 3/8-R03               | 3/8  | R3/8 |

| Tube (Inch) - Thread (NPT) |      |           |
|----------------------------|------|-----------|
| MODEL                      | ØD   | R         |
| NSS 5/32-U10U              | 5/32 | UNF10 *32 |
| NSS 5/32-N01U              | 5/32 | NPT1/8    |
| NSS 3/16-N10U              | 3/16 | UNF10 *32 |
| NSS 3/16-N01U              | 3/16 | NPT1/8    |
| NSS 3/16-N02U              | 3/16 | NPT1/4    |
| NSS 3/16-N03U              | 3/16 | NPT3/8    |
| NSS 1/4-U10U               | 1/4  | UNF10 *32 |
| NSS 1/4-N01U               | 1/4  | NPT1/8    |
| NSS 1/4-N02U               | 1/4  | NPT1/4    |
| NSS 1/4-N03U               | 1/4  | NPT3/8    |
| NSS 5/16-N01U              | 5/16 | NPT1/8    |
| NSS 5/16-N02U              | 5/16 | NPT1/4    |
| NSS 5/16-N03U              | 5/16 | NPT3/8    |
| NSS 5/16-N04U              | 5/16 | NPT1/2    |
| NSS 3/8-N02U               | 3/8  | NPT1/4    |
| NSS 3/8-N03U               | 3/8  | NPT3/8    |
| NSS 3/8-N04U               | 3/8  | NPT1/2    |
| NSS 1/2-N03U               | 1/2  | NPT3/8    |
| NSS 1/2-N04U               | 1/2  | NPT1/2    |

## NSF

Union Straight



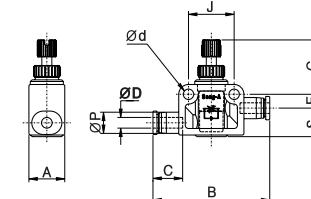
### MODEL [ØD-T]

| Tube (Metric) - Thread(R) |    |
|---------------------------|----|
| MODEL                     | ØD |
| NSF 03                    | 3  |
| NSF 04                    | 4  |
| NSF 06                    | 6  |
| NSF 08                    | 8  |
| NSF 10                    | 10 |
| NSF 12                    | 12 |

| Tube (Inch) - Thread (NPT) |      |
|----------------------------|------|
| MODEL                      | ØD   |
| NSF N5/32                  | 5/32 |
| NSF N3/16                  | 3/16 |
| NSF N1/4                   | 1/4  |
| NSF N5/16                  | 5/16 |
| NSF N3/8                   | 3/8  |
| NSF N1/2                   | 1/2  |

## NSF-C

Mini Union Straight



### MODEL [ØD-T]

| Tube (Metric) - Thread(R) |    |
|---------------------------|----|
| MODEL                     | ØD |
| NSF 03C                   | 3  |